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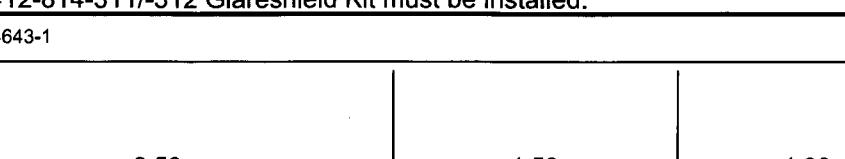
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8

OPERATIONS WITH THE DART D412-814-017/-018/-019/-020 DOOR KITS ARE Affected BY THE FOLLOWING VNE REDUCTIONS		
INSTALLED CONFIGURATION	D412-814-XXX KIT	Vne REDUCTION
BOTH LH AND RH Full Bubble	-019 AND -020	15 KIAS
LH OR RH Full Bubble Only	-019 OR -020	20 KIAS
LH, RH OR BOTH Full Comfort	-017 AND/OR -018	10 KIAS
RH Full Comfort AND LH Full Bubble	-018 AND -019	15 KIAS
LH Full Comfort AND RH Full Bubble	-017 AND -020	15 KIAS

DAY/NIGHT CAT B VFR ONLY with D412-814-017/-018/-019/-020 Doors installed.
FOR NIGHT CAT B VFR OPERATIONS with the D412-814-019/-020 Doors installed,
the D412-814-311/-312 Glareshield Kit must be installed.

P/N D4643-1



2.50 1.50 1.38

5.63

B

D4643-1 PLACARD

RELEASED
2013-10-07
[Signature]

NOTES

- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
WHITE LETTERS (0.10" HIGH) ON RED ADHESIVE BACK.
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH PART NUMBER D4643-1 USING WHITE LETTERS (0.08" HIGH) IN LOCATION SHOWN
 - 7) WEIGHT: LESS THAN 0.01lbs
 - 8) ALL DIMENSIONS +/- 0.063 UNLESS OTHERWISE NOTED

B	"CAT B" ADDED. 1.38 DIM WAS 1.00. 5.63 DIM WAS 5.25.		
A	NEW ISSUE		
REV.	DESCRIPTION		BY DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4643	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PLACARD	NTS
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